

## 20L (BIS3) Round Bucket

### BUCKET FAMILY

TYPE: ROUND BUCKET

MODEL: 11-2000 BIS3

Manufactured to BRC standards at a state-of-the-art production facility. Ideal for use with food, chemicals, animal feeds, horticulture and oils.

### Features

---

Produced to BRC standards.

---

Tamper evidence.

---

Modern, clean design.

---

Colour variations from white/clear to order.

---

IML (in mould labels) options on most sizes.

---

Plastic/metal handle options on most sizes.

---

Applied with even numbers of bases and lids on each pallet.

---

Shipping from one pallet to multi-pallet direct delivery.

---

Fully recyclable.



# 20L (BIS3) Round Bucket

01942 726986  
[www.interpackltd.co.uk](http://www.interpackltd.co.uk)

Dimensions	Metric		
Upper Diameter (inside)	310,2mm	Container weight	570g
Upper Diameter (with flange)	326mm	Handle weight (strap)	25,5g
Upper Diameter (with handles)	345,6mm	Handle weight (PP)	-
Bottom Diameter (external)	282mm	Handle weight (metal)	66,3g
		Lid weight	113-127g
Height (with standard lid)	319,3mm		
Height (with lid for foiling)	-		
		Weight tolerance	+/- 5%
		Dimension tolerance	+/- 1mm
<b>Nominal Capacity</b>	<b>20 000ml</b>		
<b>Total Capacity</b>	<b>21 100ml</b>		
<b>Total Usable Capacity</b>	<b>20 100ml</b>		

## Raw Material / Transport and Warehousing

Buckets and lids are made from food-grade polypropylene (PP).

Warehousing: sealed unit pallets, which include even numbers of bases and lids.

Filling and closing conditions: max. content temperature during filling 95°C. For stacking content temperature should be lower than 45°C. Put not more than 2 warm containers in the stack.

When outside temperature decreases to 25-30° containers will be more rigid and mechanical parameters allowing stacking for maximal static load as below.

Load on the lower container:  
Static (T<23°C) : < 90 kg  
Transparent containers < 72 kg

Palletising of containers: product with density 1,6 g/cm<sup>3</sup> according to the customer practice giving consideration to the mentioned earlier values.

All materials and dyes used to produce container or lid designed for the food sector are approved for food contact.

All packages from a single pallet should be used immediately after unpacking.

Manufacturer is not responsible for container deformation if stacked with other products on top of finished pallet.

## Palletisation at delivery

**240 units/pallet**  
packaging: hood or bag

**256 units/pallet**  
packaging: hood or bag

**280 units/pallet**  
packaging: hood or bag

## Standard Colours



Colour and IML options available (minimum orders apply).

## Interpack Ltd

North Florida Road, Haydock Industrial Estate  
Haydock WA11 9TP

Tel: + 44 (0)1942 726986

[sales.interpack@iplglobal.com](mailto:sales.interpack@iplglobal.com)

[www.interpackltd.co.uk](http://www.interpackltd.co.uk)