

## 25L (BIS) Round Bucket

### BUCKET FAMILY

TYPE: ROUND BUCKET

MODEL: 11-2500 BIS

Manufactured to BRC standards at a state-of-the-art production facility. Ideal for use with food, chemicals, animal feeds, horticulture and oils.

### Features

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Produced to BRC standards.

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Tamper evidence.

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Modern, clean design.

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Colour variations from white/clear to order.

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IML (in mould labels) options on most sizes.

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Plastic/metal handle options on most sizes.

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Applied with even numbers of bases and lids on each pallet.

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Shipping from one pallet to multi-pallet direct delivery.

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Fully recyclable.



# 25L (BIS) Round Bucket

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[www.interpackltd.co.uk](http://www.interpackltd.co.uk)

## Dimensions Metric

Upper Diameter (inside)	305,9mm
Upper Diameter (with flange)	326mm
Upper Diameter (with handles)	344,3mm
Bottom Diameter (external)	277mm
Height (with standard lid)	399mm
Height (with lid for foiling)	-

<b>Nominal Capacity</b>	<b>25 000ml</b>
<b>Total Capacity</b>	<b>26 200ml</b>
<b>Total Usable Capacity</b>	<b>25 200ml</b>

Container weight	718g
Handle weight (strap)	25,5g
Handle weight (PP)	-
Handle weight (metal)	66,3g
Lid weight	113-127g

Weight tolerance	+/- 5%
Dimension tolerance	+/- 1mm

## Raw Material / Transport and Warehousing

Buckets and lids are made from food-grade polypropylene (PP).

Warehousing: sealed unit pallets, which include even numbers of bases and lids.

Filling and closing conditions: max. content temperature during filling 95°C. For stacking content temperature should be lower than 45°C. Put not more than 2 warm containers in the stack.

When outside temperature decreases to 25-30° containers will be more rigid and mechanical parameters allowing stacking for maximal static load as below.

Load on the lower container:  
Static (T<23°C) : < 110 kg  
Transparent containers < 80 kg

Palletising of containers: product with density 1,6 g/cm<sup>3</sup> according to the customer practice giving consideration to the mentioned earlier values.

All materials and dyes used to produce container or lid designed for the food sector are approved for food contact.

All packages from a single pallet should be used immediately after unpacking.

Manufacturer is not responsible for container deformation if stacked with other products on top of finished pallet.

## Palletisation at delivery

240 units/pallet  
packaging: hood or bag

## Standard Colours



Colour and IML options available (minimum orders apply).

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