

15L (BIS) Round Bucket

BUCKET FAMILY

TYPE: ROUND BUCKET

MODEL: 11-1500 BIS

Manufactured to BRC standards at a state-of-the-art production facility. Ideal for use with food, chemicals, animal feeds, horticulture and oils.

Features

Produced to BRC standards.

Tamper evidence.

Modern, clean design.

Colour variations from white/clear to order.

IML (in mould labels) options on most sizes.

Plastic/metal handle options on most sizes.

Applied with even numbers of bases and lids on each pallet.

Shipping from one pallet to multi-pallet direct delivery.

Fully recyclable.



15L (BIS) Round Bucket

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Dimensions	Metric		
Upper Diameter (inside)	290,8mm	Container weight	480g
Upper Diameter (with flange)	307,5mm	Handle weight (strap)	-
Upper Diameter (with handles)	324,4mm	Handle weight (PP)	18g
Bottom Diameter (external)	256,8mm	Handle weight (metal)	42g
		Lid weight	105g
Height (with standard lid)	316,6mm		
Height (with lid for foiling)	-		
		Weight tolerance	+/- 5%
		Dimension tolerance	+/- 1mm
Nominal Capacity	15 000ml		
Total Capacity	17 650ml		
Total Usable Capacity	16 500ml		

Raw Material / Transport and Warehousing

Buckets and lids are made from food-grade polypropylene (PP).

Warehousing: sealed unit pallets, which include even numbers of bases and lids.

Filling and closing conditions: max. content temperature during filling 95°C. For stacking content temperature should be lower than 45°C. Put not more than 2 warm containers in the stack.

When outside temperature decreases to 25-30° containers will be more rigid and mechanical parameters allowing stacking for maximal static load as below.

Load on the lower container:
Static (T<23°C) : < 60 kg
Transparent containers < 48 kg

Palletising of containers: product with density 1,6 g/cm³ according to the customer practice giving consideration to the mentioned earlier values.

All materials and dyes used to produce container or lid designed for the food sector are approved for food contact.

All packages from a single pallet should be used immediately after unpacking.

Manufacturer is not responsible for container deformation if stacked with other products on top of finished pallet.

Palletisation at delivery

385 units/pallet
packaging: hood or bag

Standard Colours



Colour and IML options available (minimum orders apply).

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