

# 17 Litre Round Bucket

**BUCKET FAMILY** 

TYPE: ROUND BUCKET MODEL: E-17BKGTFM / FP





## **Features**

Produced to BRC standards.

Tamper evidence.

Modern, clean design.

Colour variations from white/clear to order.

IML (in mould labels) options on most sizes.

Plastic/metal handle options on most sizes.

Applied with even numbers of bases and lids on each pallet.

Shipping from one palet to multi-pallet direct delivery.

Fully recyclable.

Options	Code
17L bucket with metal handle	E-17BKGTFM
17L bucket with plastic handle	E-17BKGTFP
Lid	E-LID17GTF

Dimensions	Metric
Upper Diameter (inside)	309,1mm
Upper Diameter (with flange)	326mm
Upper Diameter (with handles)	344,5mm
Bottom Diameter (external)	286mm
Height (with standard lid)	274mm
Height (with lid for foiling)	-
Nominal Capacity	17 000ml
Total Capacity	18 500ml
Total Usable Capacity	17 500ml

Container weight	499g
Handle weight (strap)	26,5g
Handle weight (PP)	-
Handle weight (metal)	66,3g
Lid weight	113-127g
Weight tolerance	+/- 5%
Dimension tolerance	+/- 1mm

### Raw Material / Transport and Warehousing

Buckets and lids are made from food-grade polypropylene (PP).

Warehousing: sealed unit pallets, which include even numbers of bases and lids.

Filling and closing conditions: max. content temperature during filling 95°C. For stacking content temperature should be lower than 45°C. Put not more than 2 warm containers in the stack.

When outside temperature decreases to 25-30° containers will be more rigid and mechanical parameters allowing stacking for maximal static load as below.

Load on the lower container: Static (T<23°C): < 65 kg Transparent containers < 52 kg

Palletising of containers: product with density 1,6 g/cm3 according to the customer practice giving consideration to the mentioned earlier values.

All materials and dyes used to produce container or lid designed for the food sector are approved for food contact.

All packages from a single pallet should be used immediately after unpacking.

Manufacturer is not responsible for container deformation if stacked with other products on top of finished pallet.

# Palletisation at delivery

240 units/pallet packaging: hood or bag

256 units/pallet packaging: hood or bag

280 units/pallet packaging: hood or bag

#### **Standard Colours**



Colour and IML options available (minimum orders apply).

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